

## PK- 2 GALE Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

### Packaging Components

Item	Description	Qty
BX-111	RSC Box	1
IN-111	Creased Insert (divider)	1
MT- MT-USPCGAL	Gallon Paint Can with Lid	2
RL-CJ7	Gallon Ringlok®	2



### Packaging components required to complete this assembly supplied separately

PA-MSST1	3M #305, 48mm wide poly tape
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### Important Information:

Each assembled package must not exceed a gross weight of	12.7kg / 27.9lb
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### Assembly:

1. Set up outer box by folding short bottom flaps first. Seal center seam with one (1) strip of 48mm wide 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2" (Figure 1). Place the creased insert in box to create a divider between cans (Figure 2). Allow sufficient ullage for liquid expansion.
2. Secure lid on each can/lid assembly. Make sure each Ringlok® snaps completely in place.
3. Place one can assembly in each box-cell in an upright position (Figure 3). Fold top of box, short sides first. Seal center seam as in step 1.
4. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package. (Figure 4)

Figure 1

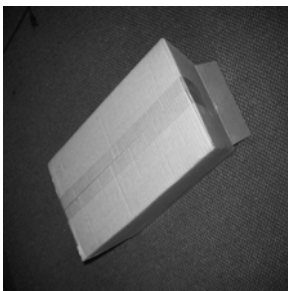


Figure 2

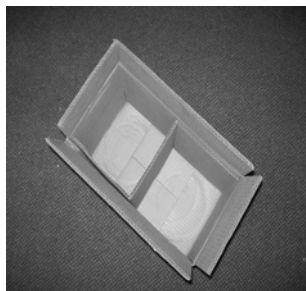


Figure 3

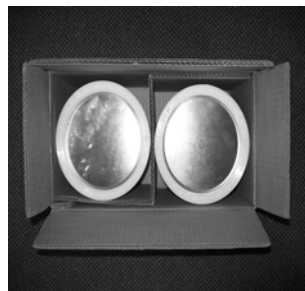


Figure 4

