

PK- 4GALE Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packaging Components

Item	Description	Qty
BX-112	RSC outer box	1
IN-112	Cross Insert	2
MT-USPCGAL	Gallon Can	4
RL-CJ7	Ringlok Gallon Can	4

Packaging components required to complete this assembly supplied separately

PA-MSST1	3M #305, 48mm wide poly tape
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Figure 1.



Important Information:

Each assembled package must not exceed a gross weight of	25.4kg / 55.88lb
Lid closure is to be even with top of can	

Assembly:

1. Set up outer box by folding bottom flaps first. Seal center seam with one strip of 48mm wide 3M #305clear packing tape or equivalent, extending beyond each edge by at least 2" (inches). (see figure 2)
2. Place the cross insert in box to create a divider between cans. (see figure 3)
Do not completely fill each can with liquid. Leave sufficient space in each can for expansion.(See 49 CFR 173.24(h) or (IATA 5.0.2.8))
3. Secure lid completely and evenly on each can/lid assembly. Make sure each ring snaps completely in place. (see figure 4)
- 4) Place one can assembly in each box-cell in an upright position. (see figure 5)
5. Fold top of box. Seal center seam as in step 1. (see figure 6)
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.



Figure 6.

