

PK-ABMS -1

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packaging Components

Item	Description	Qty
BX-17 SP	Box 16"x11 ¼"x9"	1
BI-BSS10	43"X48"	1
BI-BSS14	Pink anti static bag	1
TG-PT1	Nylon cable-lock	1
PA-MSST1	3M #375, 48mm wide poly tape strips	1



Other items required to complete this packaging assembly supplied separately:

AB-VERM4	Vermiculite or equivalent absorbent and/or cushioning material. Use sufficient quantity of absorbent to absorb the entire liquid contents. All void space must be filled.
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Important Information:

Each assembled package must not exceed a gross weight of	11.1kg/24.4lb
The combined gross weight of inner containers must not exceed	9.1kg/20lb
Minimum Cushioning Distance Top/Bottom	1"
Minimum Cushioning Distance Side	1 ½"

Assembly:

1. Set up outer box by folding in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M# 375 poly tape or equivalent. Extend tape beyond each edge by at least 2".
2. Line the inside bottom and walls of box with liner bag.
3. Evenly spread a 1" (inch) layer of absorbent/cushioning in bottom of box/bag assembly.
4. Place Module inside pink-anti-static bag and secure the end with Nylon cable-lock (Figure 1).
5. Place the module/bag assembly in box over the 1" layer of absorbent/cushioning while maintaining a 1 ½" cushion distance between all sides of module and inside walls of box.
6. Fill void space in box with absorbent/cushioning. Maintain a 1" layer of absorbent/cushioning over top of module.
7. Goose-neck and tightly knot liner bag to prevent sifting/leaking of contents. (see Figure 2)
8. Fold top flaps of box and seal center seam as described above in step one. (See Figure 3)
9. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings must be shown on each package.

Figure 1



Figure 2



Figure 3

