

PK- GALE Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628. **Note: You may need to add closing instructions for the inner containers in order to fulfill 49 CFR Part 178.602 (e).**

Packing Components

Item	Description	Qty.
BX-110	Outer Box	1
MT-USPCGAL	Gallon Paint Can w/Lid	1
RL-CJ7	Gallon Ringloc®	1



Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	7.2kg/16lb
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Assembly

1. Fold bottom flaps first. Seal center seam with one (1) strip of 48mm wide 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2" (Figure 1).
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion.
3. Secure lid completely and evenly on each can/lid assembly. Snap Ringloc® completely in place (Figure 2)
4. Place can assembly in box in an upright position. Fold top of box. Seal center seam as in step 1.
5. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package. (Figure 3)

Figure 2



Figure 3



Figure 4

