

PK- GKF32 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-5G	Outer Box	1
FO-KF32	Foam Pads for 32 oz. bottle	2
GI-G3200	32oz.coated bottle	1
CP-33/400	Phenolic Cap w/ Poly-Cone Liner	1



Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	3.0kg/ 6.61lb
Cap closure past contact with gasket	1/3 turn or 30 in.lbs

Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Place one foam pad in bottom of box with bottle cutout facing up (Figure 1).
3. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
4. Place inner container in foam/box assembly (Figure 2).
5. Place other foam pad in box over bottle (Figure 3).
6. Fold top box flaps and seal center seam as described above in step one (Figure 4).
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1



Figure 2



Figure 4



Figure 5

