

PK-GL-GNV4/GNV8 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-100CA	Die-cut outer box	1
IN-100CA	Die-cut corrugated insert	1
GL-G4	4oz. narrow mouth glass bottle	1
CP-22400	Phenolic cap with Poly-cone liner	1



Other suitable inner containers and closures

GL-G8	8oz. narrow mouth, glass bottle	1
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Packaging Components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	2.7kg/5.9lb	
Maximum Specific Gravity of Liquids	1.8	
Cap closure past contact with gasket	30in.lbs	4oz. 1/2 turn
		8oz. 7/8 turn

Assembly

- Set up outer box by folding in bottom flaps. The two long flap-ends, point into center of box by folding at each score. Fold other two flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2"
- Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
- Assemble insert by folding at each of the scores (4). Push one insert-tab into each slot. Push in both, bottom "pop-in" tabs labeled, "PUSH FOR ALL". Push in all 4, center "pop-in" tabs labeled, "GL-GNV4" or "GL-GNV8".
- Place inner container in an upright position in center of insert, between the "pop-in tabs", and push in all appropriate top "push-in" tabs. Make sure that two top "push-in" tabs completely cover inner container closure.
- Place insert/bottle assembly in box (in the form of a diamond), and over bottom-flap-ends of box. Make sure bottom-flap-ends point up into the center of insert.
- Close box by folding the two long-flaps, ensuring that, flap-ends point down in center of insert. Fold the other two flaps and seal center seam with packing tape as described above in step 1.
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

