



4G/Y2.7/S/06
USA/M5377

IMPORTANT WARNING! This packing instruction details correct assembly of this packaging design. Deviation may result in non-compliance and voiding the certification. ICC The Compliance Center Inc. is not responsible for any packagings using substitute components or assembled incorrectly. If further information is required, please contact ICC The Compliance Center Inc. at 1-800-442-9628.

SHIPPERS RESPONSIBILITY includes ensuring that all inner containers, closures, liners, cushioning and absorbent (when applicable) will not react dangerously with the contents, and for AIR SHIPMENT, that inner containers for liquids are capable of meeting a minimum internal pressure differential of 95kpa without leakage. Some volatile liquids may require a higher test pressure. See ICAO Technical Instruction 4;1.1.6 or IATA DGR 5.0.2.9.

Figure 1.



PACKAGING COMPONENTS: (See Figure 1)

<u>Item number</u>	<u>Description</u>	<u>Quantity</u>
1. BX-100CA	Die-Cut Outer Box	One
2. IN-100CA32	Die-Cut Corrugated Insert	One
3. GL-HW16*	16oz, w/m Glass Bottle (tested to 95kPa with CP-70MM)	One
4. CP-70mm	Phenolic Cap with Teflon Liner	One
5. AB-AP5	6 3/4" x 13" Absorbent Pouch	One
6. BI-BSS11	Liner bag (7" x 24")	One

Other suitable inner containers and closures: (See Figure 2).

- GL-G1600* 16oz, n/m Glass Bottle One
(tested to 95kPa with CP-28/400)
- CP-28/400 Phenolic Cap w/Poly-Cone Liner One

Other items required to complete this packaging assembly supplied separately:

- MS-ST-1 3M #305, 48mm wide clear packing tape or equivalent



Figure 2.

**Do not exceed a maximum gross weight of 2.7 kilograms (5.9 pounds) as marked on the box.
Maximum Specific Gravity of liquid 1.8**

PACKAGING ASSEMBLY INSTRUCTIONS:

1. Set up outer box by folding in bottom flaps. Make sure the two long flap-ends point in center of box. Fold other two flaps and seal with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending at least 2" (inches) beyond each edge.
2. Do not completely fill inner container with liquid. Leave sufficient space for expansion. (See 49 CFR 173.24(h) or IATA 5.0.2.8). **Tightly secure the cap of each inner container to prevent leakage.**
3. Assemble insert by pushing in bottom "push-in" tabs. (See Figures 3 and 4).
4. Place Bottle in an upright position in Absorbent Pouch and place Bottle/Bag assembly in Insert. (See Figure 4).
5. Tie end of bag by positive means and stuff excess absorbent/bag into insert. Push in the top "push-in" tabs of insert over Bottle/Bag assembly. (See Figures 4 and 5).
6. Place Insert assembly in box (in the form of a diamond) over bottom box flap-ends. (See Figure 5).
7. Close box by folding the two long flaps first, ensuring that flap-ends point down in center of insert. (See Figures 5 and 6).
8. Fold the other two flaps of box and secure center seam as described above in step 1. (See Figure 7).
9. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 3.

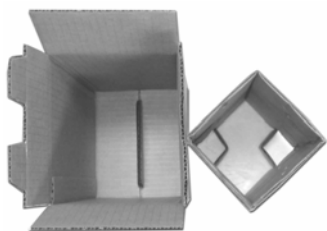


Figure 4.



Figure 5.



Figure 6.



Figure 7.

