

PK- GNA16 Series Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-100CA	Die-Cut Outer Box	1
IN-100CA32	Die-Cut Corrugated Insert	1
PK-HW16	16oz, Wide Mouth Glass Bottle w/cap	1
PK-AP5	6 3/4" x 13" Absorbent Pouch	1
BI-BSS11	Liner bag 7" x 24"	1



Other suitable inner containers and closures:

- GL-G1600 16oz, Narrow Mouth Glass Bottle (1) qty
- CP-28/400 Phenolic Cap w/Poly-Cone Liner (1) qty

Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of		2.7kg/5.9lb
Cap closure past contact with gasket	16oz Wide Mouth 1/16 turn	30in.lbs
	16oz Narrow Mouth 1/3 turn	

Assembly

1. Fold in bottom flaps. The two long flap-ends point in center of box forming a ridge (Figure 1). Fold other two flaps and seal with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape at least 2" beyond each edge.
2. Do not completely fill inner container with liquid. Leave sufficient space for expansion (ullage).
3. Assemble insert by pushing in bottom push-in tabs (Figures 2 and 3).
4. Place Bottle in an upright position in Absorbent Pouch and place Bottle/Bag assembly in Insert (Figure 2).
5. Tie end of bag by positive means and stuff excess absorbent/bag into insert. Push in the top push-in tabs of insert over Bottle/Bag assembly. Place Insert assembly in box (in the form of a diamond) over bottom box flap-ends.
6. Close box by folding the two long flaps first, ensuring that flap-ends point down in center of insert. (Figure 3).
7. Fold the other two flaps of box and secure center seam as described above in step 1 (Figure 4&5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1

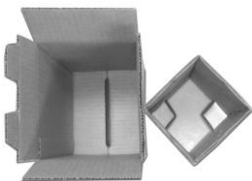


Figure 2



Figure 3



Figure 4



Figure 5

