

PK- GNA32 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
Bx-100CA	Die-cut Outer Box	1
IN-100CA Wrap	Die-cut Corrugated insert	1
PK-G3200	32oz glass bottle w/cap	1
PK-AP6	(9 3/4" X 17") Absorbent Pouch	1
BI-BSS12	Liner bag (10"x30")	1



Other suitable 32oz glass inner containers and closures:

- GL-HW32 32oz, w/m Glass Bottle
- CP-70mm Phenolic Cap w/Teflon Liner

Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
----------	--

Important Information

Each assembled package must not exceed a gross weight of			2.7kg / 5.9lb.
Cap Closure past contact with gasket	GL-3200 32oz 1/3 rd turn	GL-HW32 32oz Wide Mouth 1/4 turn	30in.lbs

Assembly

1. Fold in bottom flaps. Make sure inside flaps lay flat across bottom of box. Fold other two flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
3. Assemble insert by folding at the three vertical scores and place it in box with push-in tabs at top (Figures 1 & 3).
4. Place Bottle into Absorbent Pouch in an upright position and place Bottle/Bag assembly in Insert/Box (Figure 3).
5. Tie end of bag by positive means and stuff excess absorbent/bag into insert. Push in the two top push-in tabs of insert over Bottle/Bag assembly (Figure 4).
6. Close box by folding the two die-cut flaps first, ensuring that flap-ends point down in center of insert. (See Figure 6).
7. Fold the other two flaps and seal center seam as described above in step 1 (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

