

## PK-GNA4/PK-GNA8 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

### Packaging Components

| Item       | Description                       | Qty |
|------------|-----------------------------------|-----|
| BX-100CA   | Die cut outer box                 | 1   |
| IN-100CA16 | Die-Cut Corrugated Insert         | 1   |
| GL-G4*     | 4oz, glass bottle                 | 1   |
| CP-22/400  | Phenolic Cap with Poly-Cone liner | 1   |
| AB-AP5     | 6 3/4" X 13" Absorbant Pouch      | 1   |
| BI-BSS11   | Liner Bag (7" x 24")              | 1   |

### Other suitable inner containers and closures

- GL-G8\* 8 oz glass bottle 1
- CP-24/400 Phenolic cap with Poly-Cone liner 1

### Packaging components required to complete this assembly supplied separately

|          |  |
|----------|--|
| PA-MSST1 | 3M #305, 48mm wide poly tape or equivalent |
|----------|--|

Figure 1



### Important Information:

|  |                      |
|--|----------------------|
| Each assembled package must not exceed a gross weight of | 2.7kg / 5.94lb       |
| Maximum Specific Gravity of Liquids                      | 1.8                  |
| Cap closure past contact with gasket -                   | 1/3 turn or 30in.lbs |

### Assembly:

1. Set up outer box by folding in bottom flaps. Make sure the two long flap-ends point in center of box. Fold other two flaps and seal with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending at least 2" (inches) beyond each edge.
2. Do not completely fill inner container with liquid. Leave sufficient space for ullage. (See 49 CFR 173.24(h) or IATA 5.0.2.8).
3. Tighten cap to specifications.
4. Assemble insert by pushing in appropriate bottom "push-in" tabs. (See Figures 2 and 3).
5. Place Bottle in an upright position in Absorbent-Bag and place Bottle/Bag assembly in Insert. (See Figure 3).
6. Tie end of bag by positive means and stuff excess absorbent/bag into insert. Push in the top "push-in" tabs of insert over Bottle/Bag assembly. (See Figures 3 and 4).
7. Place Insert assembly in box (in the form of a diamond) over bottom box flap-ends. (See Figure 4).
8. Close box by folding the two long flaps first, ensuring that flap-ends point down in center of insert. (See Figures 4 and 5).
9. Fold the other two flaps of box and secure center seam as described above in step 1. (See Figure 6).
10. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2

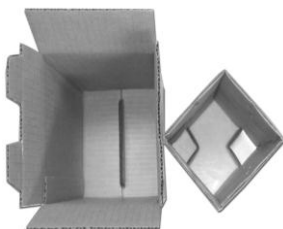


Figure 3



Figure 4



Figure 5



Figure 6

