

PK- MT122 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-23D	Outer Box	1
MT-FGALCP	One Gallon F-Style Metal Can w/cap	2



Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	12.2kg/26.9lb
Maximum Specific Gravity of liquid	1.4
Cap closure past contact with gasket	¼ turn or 30 in. lbs

Assembly

1. Fold down the center flap and fold in the bottom flaps. The center flap can be folded in either direction (Figure 2) Seal center seam with one strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion.
3. Tighten cap to specifications.
4. Place the cans in box in an upright position (Figure 3).
5. Fold the top flaps of box and seal center seam as described above in step 1 (Figure 4).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be marked on each package.

Figure 2.



Figure 3.



Figure 4.

