

Packing Instructions for kit number

PK-MT134



4G/Y12.2/S/**

USA/M5377

** Indicates year of manufacture

IMPORTANT WARNING! This packing instruction details correct assembly of this packaging design. Deviation may result in non-compliance and voiding the certification. ICC The Compliance Center Inc. is not responsible for any packagings using substitute components or assembled incorrectly. If further information is required, please contact ICC The Compliance Center Inc. at 1-800-767-7231.

SHIPPERS RESPONSIBILITY includes ensuring that all inner containers, closures, liners, cushioning and absorbent (when applicable) will not react dangerously with the contents, and for AIR SHIPMENT, that inner containers for liquids are capable of meeting a minimum internal pressure differential of 95kpa without leakage. Some volatile liquids may require a higher test pressure. See ICAO Technical Instruction Part 3, Chapter 1, Sec 1.1.6.1 or IATA DGR 5.0.2.9.

PACKAGING COMPONENTS: (See Figure 1).

<u>Item number</u>	<u>Description</u>	<u>Quantity</u>
1. BX-21CA	Outer Box	One
2. IN-21CA4	Die-Cut Corrugated Insert	One
3. MT-FQUA	Quart F-Style Metal Can with 1¼" Cap, coated pulp seal. (Pressure tested to 95kPa)	Four

Other items required to complete this packaging assembly supplied separately:

MS-ST-1 3M #305, 48mm wide clear packing tape or equivalent

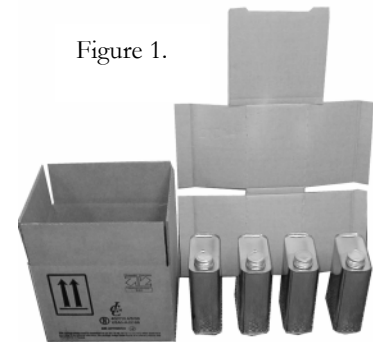


Figure 1.

**Do not exceed a maximum gross weight of 12.2 kilograms (26.8 pounds) as marked on the box.
Maximum Specific Gravity of liquid 1.8**

PACKAGING ASSEMBLY INSTRUCTIONS:

1. Set up outer box by folding in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending beyond each edge by at least 2" (inches).
2. Assemble corrugated insert by folding the small flap over long panel to center of insert. Fold long panel over small flap. (See Figures 2 and 3).
3. Fold four side-flaps out 90°. Fold all four flap-ends outward 90° and place insert assembly in box. (See Figures 4, 5 and 6).
4. Do not completely fill inner containers with liquid. Leave sufficient space in each container for expansion. (See 49 CFR 173.24(h) or IATA 5.0.2.8). **Tightly secure each cap to prevent leaking.**
5. Place two cans (side by side in an upright position) in each of the two insert-cells. (See Figure 7).
6. Fold top box flaps and seal center seam as described above in step one. (See Figure 8).
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.

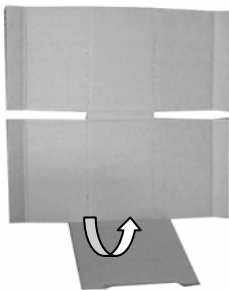


Figure 5.

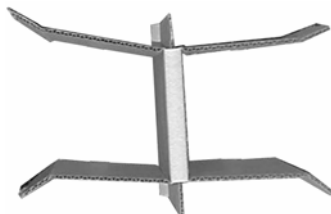


Figure 3.

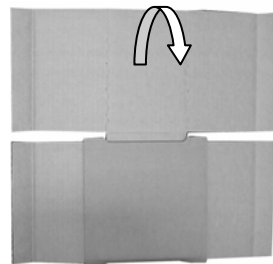


Figure 6.



Figure 4.

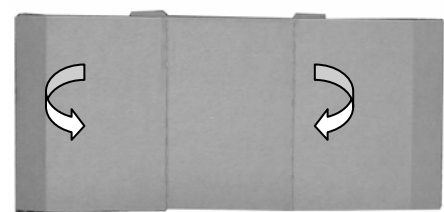


Figure 7.



Figure 8.

