

PK- MT136 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

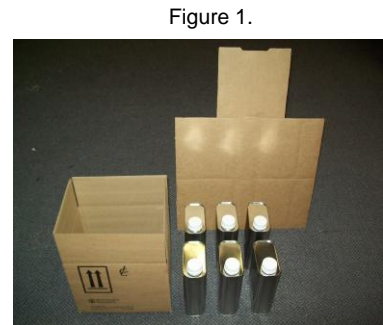
Item	Description	Qty.
BX-21CA	Outer box	1
IN-21CA6	Corrugated Insert	1
MT-FQUACP	Metal F-Style Quart Can w/cap	6

Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	12.2kg/26.8lb
Maximum Specific Gravity of Liquids	1.8
Cap closure past contact with gasket	¼ turn or 30 in.lbs



ASSEMBLY:

1. Set up outer box by folding in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Assemble corrugated insert by folding the small flap over long panel to center of insert. Fold long panel over small flap (Figures 2 and 3).
3. Fold four side-flaps out 90°. Fold all four flap-ends outward 90° and place insert assembly in box. (Figures 4, 5 and 6).
4. Do not completely fill inner containers with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
5. Place one can in an upright position in each insert-cell (Figure 7).
6. Fold top box flaps and seal center seam as described above in step one (Figure 8).
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.

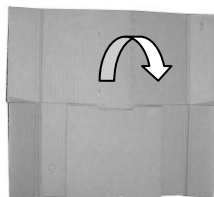


Figure 4.



Figure 5.

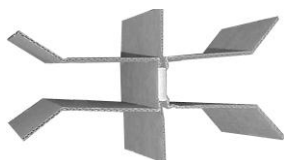


Figure 6.



Figure 7.



Figure 8.

