

## PK- MTM11 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

### Packing Components

Item	Description	Qty
BX-11DF	Outer Box (6 3/4"x 6 3/4"x 9")	1
MT-C10	Red, Steel Gallon Can with 3/4" Steel Fitting with White, Visecar/Buna Gasket	1
PA-MTSP11	Antistatic Spigot for 3/4" Opening	1

### Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
MT-TW3015	Pre-Set Torque Wrench with 2" and 3/4" Double Head

### Important Information

Each assembled package must not exceed a gross weight of	9.6kg/21.1lb
Maximum Specific Gravity of Liquids	2.1
Bung closure 2"	25-30 Ft/Lb
3/4"	12-15 Ft/Lb

Figure 1.



### Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending beyond each edge by at least 2".
2. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
3. Secure the bung fitting to specifications.
4. Place the container in an upright position in box (Figure 3).
5. Close top flaps of box and seal center seam as described above in line one (Figure 4).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.

