

PK-N2GALC Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty
BX-85	Die-cut Outer Box	1
MT-USPCGAL	Gallon Paint Can with Lid	2
RL-CJ7	Sealing Ring	2

Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	16kg/35.lb
Maximum Specific Gravity of Liquids	1.9
Lid closure is to be even with top of can	



Assembly:

1. Fold in bottom interlocking-flaps. When assembled, flap-ends must point in center of box creating two individual cells (Figures 2 and 3). Seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion. Secure lid completely and evenly on each can.
3. Secure ring completely and evenly on each can/lid assembly. Make sure each ring snaps completely in place.
4. Place one can assembly in each box-cell in an upright position. Fold top flaps of box over each can assembly ensuring the two long flap-ends point down separating both cans (Figures 3 and 4).
5. Fold top flaps of box and seal center seam as described above in step one. (See Figure 5).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.

