

PK- N2GALFC Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packaging Components

Item	Description	Qty
BX-86	Outer box (18 3/8"x9 1/4"x9 3/4")	1
MT-USPCGAL	Gallon Paint Can with Lid	2
RL-CJ7	Normlok	2
FO-KFG	Gallon Size Foam Pads	4

Packaging components required to complete this assembly supplied separately

PA-MSST1	3M #305, 48mm wide poly tape
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Important Information:

Each assembled package must not exceed a gross weight of	15.8kg / 34.76lb
Maximum Specific Gravity of Liquids	1.9
Lid closure is to be even with top of can	

Assembly:

- Set up outer box by folding in bottom flaps and seal center seam with two (2) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending beyond each edge by at least 2" (inches).
- Place two foam-pads with top sides pointing up in box. (See Figure 2).
- Do not completely fill inner containers with liquid. Leave sufficient space in each container for expansion. (See 49 CFR 173.24 (h) or IATA 5.0.2.8).
- Secure one lid on each can completely and evenly.
- Secure one ring on each can/lid assembly. Make sure ring snaps completely and evenly in place. (See Figure 3).
- Place one can/ring assembly in an upright position onto each foam-pad in box. For Ringlok only, line up the Ringlok-tabs with the foam-pad notches. (See Figure 4).
- Place one foam-pad with topside pointing down on each can/ring assembly. Make sure (for Ringloks) the ring/tabs fit in foam-pad notches. (See Figure 5).
- Fold top flaps of box and seal the center seam as described above in step 1. (See Figure 6).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1



Figure 2.



Figure 3.



Figure 4.



Figure 5

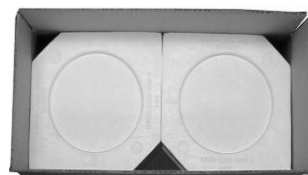


Figure 6

