

PK- N4QTC Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-32	Die-cut outer box	1
MT-PCQUA	Quart size metal can with Lid	4
RL-CJ8 MT-PCCLIPS	Quart Ringlok Metal Paint Can Clips (4 per can)	4 OR 16

Figure 1.



Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
PA-GPS1	Central Brand #260-3" reinforced Kraft Tape

Important Information

Each assembled package must not exceed a gross weight of	6.7kg/14.7lb
Maximum Specific Gravity of Liquids	1.5
Lid closure is to be even with top of can	

Assembly

1. Fold in bottom flap. Make sure flap-ends point into box creating four individual cells and seal the center seam of box with one (1) strip of 48mm wide, 3M #305 clear packing tape or 1 strip of Central Brand #260, 3" reinforced Kraft tape or equivalent. Extend tape beyond each edge by at least 2". (Figures 2, 3 and 4).
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion. Secure lid evenly on can.
3. Secure four (4) metal clips spaced evenly apart or one (1) Normlock on can/lid assembly. Make sure Normlock snaps completely and evenly in place. For metal clips, make sure "double hook" end of clips grip on outer rim of can.
4. Place one can assembly in an upright position in each box cell (Figure5).
5. Fold box flaps with flap-ends separating all cans. Seal center seam as described above (Figures 6 and 7).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.

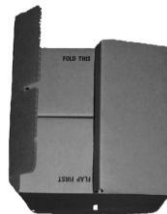


Figure 4.



Figure 5.



Figure 6.



Figure 7.

