

PK-NGALC/PK-NGALCA Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-81	Outer Box	1
IN-81	Corrugated Insert	1
MT-USPCGAL	Gallon Paint Can with Lid	1
RL-CJ7	Ringlok®	1

Figure 1.



Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	7.8kg/17.2lb
Maximum Specific Gravity of Liquids	1.8
Lid closure is to be even with top of can	

Assembly

1. Fold in bottom flaps. Seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent extending beyond each edge by at least 2".
2. Set up insert by folding flaps over and secure with tape. Place insert (open end up) in bottom of box (Figure 2).
3. Do not completely fill can with liquid. Allow sufficient ullage for liquid expansion.
4. Secure lid completely and evenly on can.
5. Secure Ringlok completely and evenly on can/lid assembly. Make sure ring snaps completely in place.
6. Place can assembly into insert/box assembly. (See Figure 2).
7. Fold top box flaps and seal center seam as described above in step one. (See Figure 3).
8. Mark and label each package in accordance with the appropriate regulations. At least (2) two sets of orientation arrows and one (1) set of UN markings must be shown on each package.

Figure 2.



Figure 3.

