

PK-NGALFC Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-80	Outer Box 9 1/4" x 9 1/4" x 9 3/4"	1
MT-USPCGAL	Gallon Paint Can with Lid	1
FO-KFG	Gallon foam pad	2
RL-CJ8	Gallon Sealing Ring	1

Packaging components completing this assembly supplied separately

PA-MSST1	3M #305, 48mm wide clear packing tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	8.0kg/17.6lb
Maximum Specific Gravity of Liquids	2.4
Lid closure is to be even with top of can	



Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 poly tape or equivalent. Extend tape beyond each edge by at least 2".
2. Place one foam-pad at bottom of box with topside facing up (Figure 2).
3. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion.
4. Secure lid completely and evenly on can.
5. Secure sealing ring completely and evenly on can/lid assembly. Make sure ring snaps completely and evenly in place. Place can/ring assembly in an upright position in box over foam-pad (Figure 3).
6. Place foam-pad with topside pointing down over can/ring assembly (Figure 4).
7. Fold top flaps of box and seal center seam as described above in step 1 (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.

