

PK-NQTFC/PK-NQTFCA Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-31	Outer Box	1
MT-PCQUA	Quart Paint Can with Lid	1
FO-KFQ	Foam Pad	2
MT-PCCLIPS	Metal Paint Can Clips	4
OR		
RL-CJ8	Quart-Size Ringlok	1

Packaging Components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	2.2kg/4.85lb
Maximum Specific Gravity of Liquids	1.5

Assembly

1. Fold in bottom flaps. Seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Place one foam pad in bottom of box. (Figure 2).
3. Do not completely fill can. Leave sufficient space in can for liquid expansion. Secure lid completely and evenly on can.
4. Secure four (4) metal clips spaced evenly apart or one (1) Normlock® on can/lid assembly. Make sure Normlock® snaps completely and evenly in place. For metal clips, make sure "double hook" end of clips grip on outer rim of can.
5. Place can in an upright position in box/foam assembly (Figure 3).
6. Place top foam pad over can assembly (Figure 4).
7. Fold top flaps of box and seal center seam as described above in step 1 (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1.



Figure 2.



Figure 3.



Figure 4.



Figure 5.

