

PK- PCP1604 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-12C	Die-Cut Outer Box	1
PC-P1600	16oz, HDPE bottle w/Phenolic cap w/polycone liner	1

Packaging Components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	3.4kg/7.49lb
Maximum Specific Gravity of Liquids	1.5
Cap closure past gasket	3/16 th turn or 30 in. lb



Assembly

1. Fold outer box by folding in bottom interlocking-flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2". When properly assembled, box flaps form 4 individual cells (Figures 2, 3 and 4).
2. Do not completely fill inner containers with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
3. Place one inner container in an upright position in each box-cell (Figure 4).
4. Fold top box flaps and seal center seam as described above in step one. Make sure box flap-ends separate all containers. (Figures 5, 6 and 7).
5. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

