

PK-PCP4/PK-PCP8 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-100CA	Die-cut Outer Box	1
IN-100CA4/8	Die-cut Corrugated Insert	1
PC-KP4	4oz n/m HDPE Bottle or	1
PC-KP8	8oz.n/m HDPE Bottle	1
CP-28/400	HDPE Cap with Molded Seal	1

Figure 1.



Packaging components completing this assembly supplied separately

MSST-1	3M # 305 48mm clear tape or equivalent
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Important Information

Each assembled package must not exceed a gross weight of	2.7kg/5.9lb
Maximum Specific Gravity of Liquids	1.8
Cap closure with contact with gasket ½ turn (4oz.& 8oz.) or	30in.lb

Assembly

1. Fold in bottom flaps. Make sure flap-ends point into center of box. Fold other two flaps and seal center seam with one (1) strip of 48mm wide, 3M #305 clear packing tape or equivalent. Extend tape beyond each edge by at least 2".
2. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
3. Assemble Insert with all bottom and appropriate side pop-in tabs pushed in (Figure 2).
4. Place Bottle into center of Insert and push in the appropriate top tabs of insert over bottle cap (Figure 3).
5. Place the insert assembly into the box over the center protruding flaps (Figure 3).
6. Close box by folding the two die-cut flaps first, ensuring that flap-ends point down in center of insert (Figure 4).
7. Fold the other two flaps and seal center seam as described above in step one (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.

