

PK- RLGALC Packing Instructions

Shipper must ensure that content is compatible with all packaging materials. For air shipment of liquids, containers must be capable of meeting pressure requirements. IATA DGR 5.0.2.12.3 requires the use of a leak-proof liner for all liquid shipments. Deviations from any part of this may void the UN certification. Please consult 49 CFR for record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-71	Outer Box	1
MT-USPCGAL	Gallon Paint Can with Lid	1
RL-CJ7	Normlok®	1

Packaging components completing this assembly supplied separately

PA-MSST1	3M # 305 48mm clear tape or equivalent
PA-GPS1	Central Brand #260, 3" reinforced Kraft paper tape or equivalent

Important Information

Each assembled package must not exceed a gross weight of	6.8kg/15.0lb
Maximum Specific Gravity of Liquids	1.6
Lid closure is to be even with top of can	

Figure 1.



Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of tape. Extend tape beyond each edge by at least 2".
2. Do not completely fill the can with liquid. Allow sufficient ullage for liquid expansion
3. Secure lid completely and evenly on each can.
4. Secure Normlock® completely and evenly on each can/lid assembly. Make sure ring snaps completely in place.
5. Place can/ring assembly in an upright position in box (Figure 3).
6. Fold top flaps of box and seal center seam as described above in step one. (Figure 4 and 5).
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.

Figure 3.

Figure 4.

Figure 5.

