

## BX-30CA Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

**Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested. All boxes must be used with kit components to meet UN markings on outside of cartons.**

### Packaging Components

Item	Description	Qty
BX-30CA	Die-cut outer box	1

Figure 1



### Packaging components required to complete this assembly supplied separately

PA-MSST4	3M #375, clear tape
IN-30CA1/IN30CA2	Die-cut Insert (1 can)
MT-PCQUA	Round Quart Paint Can with Lid
RL-CJ8	Ringlok
PC-CLIPS	Metal Paint Can Clips

### Important Information:

Each assembled package must not exceed a gross weight of	4.0kg / 8.8lb
Maximum Specific Gravity of Liquids	1.8
<b>Lid closure is to be even with top of can</b>	

### Assembly:

1. Set up outer box by folding in bottom interlocking-flaps and seal center seam with one (1) strip of 3M #375, clear tape extending beyond each edge by at least 2"(inches).
2. Assemble the die-cut insert for 1 can, with two flaps pointing up and two flaps pointing down and place it over bottom flap-ends of box. (See Figure 2).
3. Do not completely fill inner container with liquid. Leave sufficient space in container for liquid expansion. (See 49 CFR 173.24(h) or IATA 5.0.2.8).
4. Using a paint can closer, secure lid completely and evenly on can.
5. Secure four metal clips (spaced evenly apart) or one (1) Ringlok on can/lid assembly. (See page 2 for Ringlok Instructions) Make sure each clip snaps completely in place with "double hook end" over outer rim of can.
6. Place assembled can in an upright position in insert/box assembly. (See Figure 3).
7. Fold top interlocking flaps of box and seal center seam as described above in step one. (See Figures 4 and 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.



## Ringlok® Instructions (RL-CJ7 & RL-CJ8)



### ASSEMBLY

- 1 Place the Ringlok® on the paint can.
- 2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)
- 3 Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.
- 4 The ring is properly applied when the ring hooks below the can’s rim completely around the perimeter.



### REMOVAL

- 1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



#### USA

Cleveland  
Niagara Falls  
Houston

USA Customer Service  
Tel: 888-442-9628

#### CANADA

Edmonton  
Montreal  
Toronto  
Vancouver

Canada Customer Service  
Tel: 888-977-1834

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