

## BX-42SPVF Variation Packing Instructions

### Packing Components

Item	Description	Qty.
BX-42SPVF	Outer box with auto-wall divider	1



### Packaging components required to complete this assembly supplied separately

IN-4142SPVF	Insert
BI-BSS12	Poly liner bag
AB-AP6	Absorbent pouch
PA-3M37526/PA-MSST4	3M 375 tape strip – 26” or 3M #375 48 mm clear tape.

### Important Information

Each assembled package must not exceed a gross weight of	5.5 kg / 12.1 lb
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### Assembly

1. Fold in bottom flaps marked “FOLD THIS FLAP FIRST” first. Fold over opposite two flaps and seal center seam with one (1) 26” strip of 3M #375, clear tape. Extend tape beyond each edge by at least 3” (use marked tapelines as guide).
2. Fill the inner containers with product (do not fill to 100%). Allow sufficient ullage for liquid expansion. Tighten cap or lid to specifications.
3. Unfold insert and fold the four top and bottom pointed flaps outward. The squared flap will create the bottom tray of insert.
4. To assemble bottom tray of insert, first fold the three small rectangular flaps outward. Next, fold entire bottom flap inward and lock in place with the tab and slot. (See figure 1 for properly assembled insert)
5. Place absorbent pouch into poly liner bag.
6. Place the inner container inside the absorbent pouch. Twist the top bag extension and tie in a simple overhand knot.
7. Place the assembled inner container, absorbent pouch and bag into the insert. Fold the top of the absorbent pouch over the inner container, twist the top bag extension to close and tuck into insert so that it is even with top of box.
8. Place insert into box with the tray assembly at the bottom and corner flaps of insert pointing into the corners at the top and bottom of one cell to secure in place. (See figure 2)
9. Repeat steps 3-8 for second inner container and insert assembly.
10. Close top flaps of box and seal center seam as described above in step one.
11. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must appear on each package.



(Figure 1)



(Figure 2)

#### Cushioning Distances:

Bottle bottom and inside box bottom is 1.875”

Bottle top and inside top of box is 2.75”

Bottle side to side of inside of box is 1.875”

Between bottles is 3.5”