

BX-43SPVF Variation Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested. All boxes must be used with kit components to meet UN markings on outside of cartons.

Packing Components

Item	Description	Qty.
BX-43SPVF	Outer box	1



Packaging components required to complete this assembly supplied separately

IN-4344SPVF	Divider insert
BI-BSS12	Poly liner bag
AB-AP6	Absorbent pouch
PA-3M37526/PA-MSST4	3M 375 tape strip – 26" or 3M #375 48 mm clear tape.
IN-43SPVFPD	Pad insert

Important Information

Each assembled package must not exceed a gross weight of	10 kg / 22 lb
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Assembly

1. Fold in bottom flaps marked "FOLD THIS FLAP FIRST" first. Fold over opposite two flaps and seal center seam with two (2) 26" strip of 3M #375, clear tape, overlapping by 1" to make a total of 3" wide. Extend tape beyond each edge by at least 3" (use marked tape lines as guide).
2. Fill the inner containers with product (do not fill to 100%). Allow sufficient ullage for liquid expansion. Tighten cap or lid to specifications.
3. Assemble insert as shown in figure 1 and place insert assembly into outer box.
4. Place one absorbent pouch into each poly liner bag.
5. Place the one inner container inside each absorbent pouch and tie bag in an overhand knot.
6. Place one assembled inner container, absorbent pouch and bag combination into each cell of the insert.(Figure 2)
7. Place pad insert over the inner containers.
8. Close top flaps of box and seal center seam as described above in step one.
9. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must appear on each package.

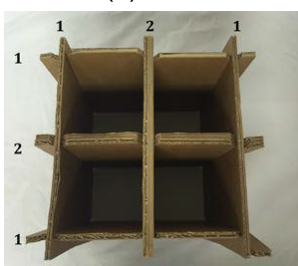


Figure 1



(Figure 2)