

BX-80N Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested. All boxes must be used with kit components to meet UN markings on outside of cartons.

Packing Components

Item	Description	Qty.
BX-80N	Outer Box 9 1/8" x 9 1/8" x 9 3/4"	1

Packaging components completing this assembly supplied separately

MT-USPCGALH	Gallon Paint Can with Lid	1
FO-KFGN	Gallon PE foam pad	2
RL-CJ7	Gallon Sealing Ring	2
PA-MSST4	3M # 375 48mm clear tape	

Important Information

Each assembled package must not exceed a gross weight of	9.0kg/19.8lb
Maximum Specific Gravity of Liquids	2.16
Lid closure is to be even with top of can	

Assembly

- Set up the corrugated box. Flip the box upside down and fold in the minor flaps (inner flaps), and then fold in the major flaps (outer flaps). Apply 1 strip of 2" wide poly tape (3M 375) lengthwise over the center gap extending a minimum of 2.0" over the edges.
- Place one of the foam pads on the bottom of the corrugated box with the cutout pad facing upwards (Figure 1).
- Fill the inner packaging to the proper weight and volume, be sure not to overfill the container. (Allow sufficient ullage for liquid expansion)
- Using a paint can closer, secure lid completely and evenly until it is seated flush with the top of the can.
- Secure Ringlok completely and evenly on each can/lid assembly. Make sure ring snaps completely in place (see instructions on page 2). Place can/ring assembly in an upright position in box over foam-pad.
- Place the other foam-pad with cutout pointing down over can/ring assembly (Figure 2).
- Secure the top of the box closed. Flip the box upside down and fold in the minor flaps (inner flaps), and then fold in the major flaps (outer flaps). Apply 1 strip of 2" wide poly tape (3M 375) lengthwise over the center gap extending a minimum of 2.0" over the edges (Figure 3).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package

(Figure 1)



(Figure 2)



(Figure 3)



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



- 1 Place the Ringlok® on the paint can.



- 2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

- 3 Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.

- 4 The ring is properly applied when the ring hooks below the can’s rim completely around the perimeter.



REMOVAL

- 1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can’s rim.



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