

BX-80 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested. All boxes must be used with kit components to meet UN markings on outside of cartons.

Packing Components

Item	Description	Qty.
BX-80	Outer Box 9 1/4" x 9 1/4" x 9 3/4"	1

Packaging components completing this assembly supplied separately

PA-MSST1	3M #305, 48mm wide clear packing tape
MT-USPCGALH	Gallon Paint Can with Lid
FO-KFG	Gallon foam pad
RL-CJ7	Gallon Sealing Ring

Figure 1.



Important Information

Each assembled package must not exceed a gross weight of	8.0kg/17.6lb
Maximum Specific Gravity of Liquids	1.9
Lid closure is to be even with top of can	

Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 3M #305, 48mm clear tape.. Extend tape beyond each edge by at least 2". (Figure 5)
2. Place one foam-pad at bottom of box with topside facing up (Figure 2).
3. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion.
4. Using a paint can closer, secure lid evenly until it is seated flush with the top of the can.
5. Secure sealing ring completely and evenly on can/lid assembly. Make sure ring snaps completely and evenly in place (see page 2 for Ringlok Instructions). Place can/ring assembly in an upright position in box over foam-pad (Figure 3).
6. Place foam-pad with topside pointing down over can/ring assembly (Figure 4).
7. Fold top flaps of box and seal center seam as described above in step 1 (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.

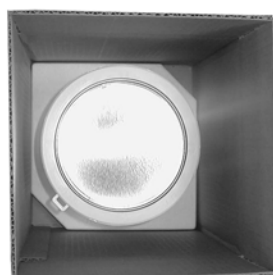


Figure 4.



Figure 5.



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



1 Place the Ringlok® on the paint can.



2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.



REMOVAL

1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



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