

BX-85 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Disclaimer: Boxes sold on their own without relevant components do not meet the UN performance packaging requirements as they were tested. All boxes must be used with kit components to meet UN markings on outside of cartons.

Packing Components

Item	Description	Qty
BX-85	Die-cut Outer Box	1

Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
MT-USPCGALH	Gallon Paint Can with Lid
RL-CJ7	Ringlok

Important Information

Each assembled package must not exceed a gross weight of	12.6 kg /27.8lb
Maximum Specific Gravity of Liquids	1.5
Lid closure is to be even with top of can	

Assembly:

1. Fold in bottom interlocking-flaps. When assembled, flap-ends must point in center of box creating two individual cells (Figures 2 and 3). Seal widthwise center seam with one (1) strip of 3M #375,48mm clear tape. Extend tape beyond each edge by at least 2".
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion.
3. Using a paint can closer, secure lid completely and evenly until it is seated flush with the top of the can. Secure Ringlok completely and evenly on each can/lid assembly. Make sure ring snaps completely in place (see instructions on page 2).
4. Place one can assembly in each box-cell in an upright position. Fold top flaps of box over each can assembly ensuring the two long flap-ends point down separating both cans (Figures 3 and 4).
5. Fold top flaps of box and seal center seam as described above in step one. (See Figure 5).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1.



Figure 2.



Figure 3.



Figure 4.



Figure 5.



Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to **BX-85 (PK-N2GALC)**.

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

If you have any questions or concerns, please contact our customer relations center in the US at 888-442-9628 or in Canada at 888-977-4834.

Thank you,

Michael S. Zendano
Packaging Specialist

Please See below for Ringlok Instructions



Ringlok® Instructions
(RL-CJ7 & RL-CJ8)

ASSEMBLY



- 1 Place the Ringlok® on the paint can.
- 2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)



- 3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.

- 4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.

REMOVAL



- 1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



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