

## PK-15CA Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

### Packing Components

Item	Description	Qty.
BX-15CA	Die-cut outer box	1
IN-15CA4	Die-cut corrugated Insert	1

### Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
MT-RC32	32-ounce Steel Can
MT-RCCAP	Steel Cap with Coated Paper Seal
PC-P3200	32-ounce Narrow Mouth HDPE Bottle
CP-28400	28mm Phenolic Cap w/ polyethylene seal

### Important Information

Each assembled package must not exceed a gross weight of	9.6kg/21.1lb
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### Assembly

- Set up outer box by folding in bottom interlocking flaps. When properly assembled, flap-ends point in box creating 4 individual cells (Figures 2, and 3). Seal center seam of box with one (1) strip of 48mm wide, 3M #375 clear tape. Extend tape beyond each edge by at least 2".
- Do not completely fill inner containers with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications
- Place one container in each box cell in an upright position. (See Figure 4).
- Assemble insert with two flaps pointing up and two flaps pointing down. Place the insert in box over container closures and fold two insert flaps-ends over closures (Figures 4 and 5).
- Use the box flaps to fold over the other two insert flaps. Fold top box flaps and seal center seam as described above in step one. (See Figure 6).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1.



Figure 2.



Figure 3.



Figure 4.



Figure 5.



Figure 6.

