

## PK-41SPVF Variation Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

### Packing Components

Item	Description	Qty.
BX-41SPVF	Outer box	1
IN-4142SPVF	Insert	1
BI-BSS12	Poly liner bag	1
AB-AP6	Absorbent pouch	1
PA-3M37518	3M 375 tape strip – 18"	2



### Important Information

Each assembled package must not exceed a gross weight of	3 kg / 6.6 lb
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### Assembly

1. Fold in bottom flaps marked "FOLD THIS FLAP FIRST" first. Fold over opposite two flaps and seal center seam with one (1) 18" strip of 3M #375, clear tape. Extend tape beyond each edge by at least 3" (use marked tape lines as guide).
2. Fill the inner container with product (do not fill to 100%). Allow sufficient ullage for liquid expansion. Tighten cap or lid to specifications.
3. Unfold insert and fold the four top and bottom pointed flaps outward. The squared flap will create the bottom tray of insert.
4. To assemble bottom tray of insert, first fold the three small rectangular flaps outward. Next, fold entire bottom flap inward and lock in place with the tab and slot. (see figure 1 for properly assembled insert)
5. Place absorbent pouch into poly liner bag.
6. Place the inner container inside the absorbent pouch.
7. Place the assembled inner container, absorbent pouch and bag into the insert. Fold the top of the absorbent pouch over the inner container, twist the top bag extension and tie in a simple overhand knot. Minimum Spacing Requirements are: 4.0" at the top, 1.75" at the bottom, and 2.06" at the sides.
8. Push in appropriate top push-in tabs to secure the inner container in the insert.
9. Place insert with inner container assembly into box with the tray assembly at the bottom and corner flaps of insert pointing into the corners at the top and bottom of the box to secure in place. (Figure 2)
10. Close top flaps of box and seal center seam as described above in step one.
11. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must appear on each package.



(Figure 1)



(Figure 2)