**icc Compliance**Center

# PK-43SPVF Variation Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements **(See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27)**. Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

## Packing Components

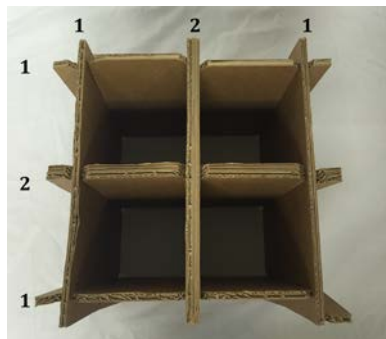| Item | Description | Qty. |
|------|-------------|------|
| BX-43SPVF | Outer box | 1 |
| IN-4344SPVF | Divider insert | 8 |
| IN-43SPVFPD | Pad insert | 1 |
| BI-BSS12 | Poly liner bag | 4 |
| AB-AP6 | Absorbent pouch | 4 |
| PA-3M37526 | 3M 375 tape strip – 26" | 4 |

## Important Information

| Each assembled package must not exceed a gross weight of | 10 kg / 22 lb |
|---|---|

## Assembly

1. Fold in bottom flaps marked "FOLD THIS FLAP FIRST" first. Fold over opposite two flaps and seal center seam with two (2) 26" strip of 3M #375, clear tape, overlapping by 1" to make a total of 3" wide. Extend tape beyond each edge by at least 3" (use marked tape lines as guide).
2. Fill the inner containers with product (do not fill to 100%). Allow sufficient ullage for liquid expansion. Tighten cap or lid to specifications.
3. Assemble insert as shown in figure 1 and place insert assembly into outer box.
4. Place one absorbent pouch into each poly liner bag.
5. Place the one inner container inside each absorbent pouch and tie bag in an overhand knot.
6. Place one assembled inner container, absorbent pouch and bag combination into each cell of the insert. (Figure 2)
7. Place pad insert over the inner containers.
8. Close top flaps of box and seal center seam as described above in step one.
9. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must appear on each package.

(Figure 1)

(Figure 2)