

PK-4PART 4 x 1 Gallon Partition Packaging Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packaging Components

Item	Description	Qty
BX-4PART	4 x 1 gallon Box	1
PC-P2800MM	Gallon HDPE bottle:	4
CP-38/400WMM	Polypropylene cap/poly-foam seal	4
IN-4PART	4 x 1 gallon Partition	2

Packaging components required to complete this assembly supplied separately

PA-MSST4	3M # 375 48mm wide clear tape
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Important Information

Each assembled package must not exceed a gross weight of	25.6kg/56.4 lbs
Maximum Specific Gravity	1.6

Assembly:

1. Fold in bottom flaps. Seal center seam of box with one (1) strip of 48mm wide, 3M #375 clear tape. Extend tape beyond each edge by at least 3 inches over the edges.
2. Do not completely fill inner containers with liquid. Allow sufficient space in each container for expansion.
3. Secure the bottles closed utilizing desired cap and tighten to the manufactures recommended torque (Torque 26 inch/lbs) .
4. Set up and place the corrugated partition in the corrugated box.
5. Place all four bottles in the box in an upright position.(4 x 1 configuration, facing no specific direction)
6. Fold top box flaps and seal top center seam of box as described above in step 1.
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.