

PK-53SPVF 4x1 Molded Pulp Variation Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-53SPVF	12 1/8 x 11 x 10 15/16	1
BI-BSS50	9" x 18" Absorbent Bag	4
IN-SPVFN	Molded Pulp Inserts	8
BI-BSS10	43x48 Outer Bag	1
TG-RB1	Rubber bands	4

Packaging components required to complete this assembly

PA -MSST4	3M #375 48 mm clear tape.
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Important Information

Each assembled package must not exceed a gross weight of	15 kg / 33.06lb
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- Set up outer box by folding in bottom interlocking-flaps and seal center seam with one (1) strip of 3M #375, clear tape extending beyond each edge by at least 3"(inches).
- Fill the inner containers with product (do not fill to 100%). Allow sufficient ullage for liquid expansion. Tighten cap or lid to specifications.
- Place each inner container inside an absorbent bag by partially pulling out the absorbent lining and inserting the container. Hold on to the outer bag and let the weight of the container push the absorbent lining with the container to the bottom of the bag. (Figure 1)
- Place one assembled inner container/absorbent bag into one half of a molded pulp insert. Place another half of a molded pulp insert on top creating a closed off shell (figure 2). (Rubber bands optional to hold molded pulp shell together)
- Place the large poly bag into the box
- Place molded pulp/absorbent bag combination in the box, repeat steps 2-4 for remainder of inner containers until all 4 shells are in the box with a snug fit (2x2 configuration). (Figure 3).
- Gather up the large polybag material at top, create tail and tie in simple overhand knot (Figure 4).
- Close top flaps of box and seal center seam as described above in step one (Figure 5).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must appear on each package.

Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

