

PK-81 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-81	Outer Box	1
IN-81	Corrugated Insert	1

Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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Important Information

Each assembled package must not exceed a gross weight of	7.2 kg/15.8 lb
Maximum Specific Gravity of Liquids	1.7

Figure 1.



Assembly

1. Fold in bottom flaps. Seal center seam with one (1) strip of 3M #375,48mm clear tape. Extend beyond each edge by at least 2". (Figure 2)
2. Do not completely fill can with liquid. Allow sufficient ullage for liquid expansion.
3. Using a paint can closer, secure lid completely and evenly until it is seated flush with the top of the can. Secure Ringlok completely and evenly on each can/lid assembly. Make sure ring snaps completely in place (see instructions on page 2). Place the closed can/Ringlok assembly in an upright position inside of box.
4. Set up insert by folding flaps over and secure with one (1) strip of 3M #375,48mm clear tape. Extend beyond each edge by at least 2". Place insert (open end down) over the can/ringlok assembly inside the box. Ensure that the inside of the insert rests completely on the top of the can.
5. Fold top box flaps and seal center seam as described above in step one. (See Figure 2).
6. Mark and label each package in accordance with the appropriate regulations. At least (2) two sets of orientation arrows and one (1) set of UN markings must be shown on each package.

Figure 2.



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



1 Place the Ringlok® on the paint can.



2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.



REMOVAL

1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



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