

PK- GALE Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-110	Outer Box	1
RL-CJ7	Gallon Ringlok®	1

Packaging components completing this assembly supplied separately

MT-USPCGALH	Gallon Can with lid
PA-MSST1	3M # 305 48mm clear tape

Important Information

Each assembled package must not exceed a gross weight of	7.8kg/17.2 lb
Lid closure is to be even with top of can	



Assembly

1. Fold bottom flaps first. Seal center seam with one (1) strip of 48mm, 3M #305 clear tape.(Figure 1)
Extend tape beyond each edge by at least 2" (Figure 1).
2. Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion.
3. Using a paint can closer, secure lid completely and evenly until lid is seated flush with the top of the can. Snap Ringlok® completely in place (Figure 2), See page 2 For Ringlok Closure Instructions.
4. Place can assembly in box in an upright position.(Figure 3)
5. Fold top of box. Seal center seam as in step 1.(Figure 4)
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2



Figure 3



Figure 4



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



1 Place the Ringlok® on the paint can.



2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.



REMOVAL

1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



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