

PK- GKF32 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-5G	Outer Box	1
FO-KF32	Foam Pads for 32 oz. bottle	2
GL-G3200	32oz.coated bottle	1
CP-33/400	Phenolic Cap w/ Poly-Cone Liner	1



Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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Important Information

Each assembled package must not exceed a gross weight of	3.0kg/ 6.61lb
Cap closure past contact with gasket	1/3 turn or 30 in.lbs

Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 3M #375 48mm clear tape. Extend tape beyond each edge by at least 2".
2. Place one foam pad in bottom of box with bottle cutout facing up (Figure 1).
3. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications.
4. Place inner container in foam/box assembly in an upright position (Figure 2).
5. Place other foam pad in box over bottle (Figure 3).
6. Fold top box flaps and seal center seam as described above in step one (Figure 4).
7. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1



Figure 2



Figure 4



Figure 5



Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to **BX-5G (PK-GKF32, PK-GKF16, and PK-GKF8)**.

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

If you have any questions or concerns, please contact our customer relations center in the US at 888-442-9628 or in Canada at 888-977-4834.

Thank you,

Michael S. Zendano
Packaging Specialist