

## PK-MT121 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements **(See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27)**. Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

### Packing Components

Item	Description	Qty.
BX-23CADU	Outer box	1
IN-23CA1	Corrugated Insert	1
MT-FGAL	One Gallon Metal F-Style can	1
CP-FCHILDPR	Cap for F-Style cans	1

### Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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### Important Information

Each assembled package must not exceed a gross weight of	6.2kg/13.7lb
Maximum Specific Gravity of liquid	1.4
Cap closure past contact with gasket	¼ turn or 30 in. lbs

### Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 3M #375, 48mm, clear tape. Extend tape beyond each edge by at least 2".
2. Assemble insert with top and bottom flaps folded outward and place it in box (Figures 1 and 2).
3. Do not completely fill inner container with liquid. Allow sufficient space (ullage) for liquid expansion. Tighten cap to specifications.
4. Place assembled can in an upright position in insert/box assembly (Figure 3).
5. Fold box top flaps and seal center seam as described above in step one (Figure 4).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be marked on each package.

Figure 1.



Figure 2.



Figure 3.



Figure 4.

