



PK- MT12QTC/MT20PTC ` **Packing Instructions**

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packaging Components

ltem	Description	Qty
BX-12QT20PT	Outer box	1
IN-12QTINS	Assembled Corrugated Insert	1
MT-PCQUA	Round Quart Paint Can with Lid	12
RL-CJ8	Ringlok Quart	12 or
IN-20PTINS	Assembled Corrugated Insert	1
MT-PCPNT	Round pint cans with lid	20
IN-20PTINS	Assembled Corrugated Insert	1
RL-CJ9	Ringlok Pint	20
20PTPAD	Flat Corrugated pads (for 20 can only)	4



Packaging components required to complete this assembly supplied separately.

PA-MSST-4	3M #375, 48mm clear tape				
Important Information:					
Each assembled package must not exceed a gross weight of			23.7kg / 52.24		
Maximum Specific Gravity of Liquids		1.8			
Lid closure is to be even with top of can					



Assembly:

- Set up outer box by folding in bottom flaps and seal center seam with one (1) strip of 3M #375,48mm clear 1. tape, extending beyond each edge by at least 2"(inches).
- Place 2 pads on bottom (20 pint only). Unfold insert and place it in box. (See Figures 1 and 2). 2.
- Do not completely fill inner-containers with liquid. Leave sufficient space in each inner-container for expansion. (See 49 3. CFR 173.24(h) or IATA 5.0.2.8).

4. Secure one can lid completely and evenly on each can using a paint can closer. Secure one Ringlok on each can lid assembly. Make sure Ringlok snaps completely and evenly into place. (See Page 2 for Ringlok Instructions)

- Place one assembled can in an upright position in each insert cell. Make sure each can/ring assembly sits completely 5. inside insert cell. (See Figure 3). Place 2 pads on top (20 pint only).
- Fold top box flaps and seal center seam as described above in step one. (See Figure 4). 6.
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and 7. two (2) orientation arrows must be marked on each package. Figure 3.



Figure 2.





Figure 4.



Ringlok[®] Instructions (RL-CJ7 & RL-CJ8)





ASSEMBLY

- Place the Ringlok® on the paint can.
- 2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)
- 3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.
- The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.





REMOVAL

Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.

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