

PK- MT132 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-26CA	Outer box	1
IN-26CA2	Corrugated Insert	1
MT-FQUACP	Metal F-Style Quart Can w/cap	2

Packaging components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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Figure 1.



Important Information

Each assembled package must not exceed a gross weight of	4.3kg/9.3lb
Maximum Specific Gravity of Liquids	1.8
Cap closure past contact with gasket	¼ turn or 30in.lbs

Assembly

1. Fold bottom flaps. Seal center seam with one (1) strip of 3M #375,48mm,clear tape. Extend tape beyond each edge by at least 2".
2. Do not completely fill inner containers with liquid. Allow sufficient ullage for expansion.
3. Tighten cap to specifications.
4. Place one assembled can in an upright position in box (Figure 3).
5. Assemble insert and place it in box beside can (Figures 2 and 3).
6. Place other can in an upright position on other side of insert in box (Figure 4).
7. Fold top box-flaps and seal center seam as described above in step one (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.



DATE: MAY 9, 2018
TO: Valued ICC Customers
RE: Changes to BX-26CA

Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to **BX-26CA (PK-MT-131 and PK-MT132)**.

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

If you have any questions or concerns, please contact our customer relations center in the US at 888-442-9628 or in Canada at 888-977-4834.

Thank you,

Michael S. Zendano
Packaging Specialist