

PK- MTM11/PK-MTM11NS Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

| Item | Description | Qty |
|----------|--|-----|
| BX-11DF | Outer Box (6 3/4" x 6 3/4" x 9") | 1 |
| BI-BSS17 | Anti-Static bag 12" x 18" | 1 |
| MT-C10 | Red, Steel Gallon Can with 3/4" Steel Fitting; OR | 1 |
| MT-C20 | Red, Steel Gallon Can with 2" Steel Fitting | 1 |

Figure 1.



Packaging components completing this assembly supplied separately

| | |
|-----------|--|
| PA-MSST4 | 3M # 375 48mm clear tape |
| MT-TW3015 | Pre-Set Torque Wrench with 2" and 3/4" Double Head |
| PA-MTSP11 | Spigot for 3/4" Opening |



Important Information

| | |
|--|---------------|
| Each assembled package must not exceed a gross weight of | 10.4kg/22.9lb |
| Maximum Specific Gravity of Liquids | 2.4 |
| Bung closure 2" | 30 Ft/Lb |
| 3/4" | 15 Ft/Lb. |

Assembly

1. Fold in bottom flaps and seal center seam with one (1) strip of 3M #375,48mm wide, clear tape. Extend beyond each edge by at least 2". (Figure 1)
2. Place anti-static bag in box. (Figure 2)
3. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications (in the above chart).
4. Secure the bung fitting to specifications (in the above chart).
5. Place the container in an upright position in box (Figure 3).
6. Fold top of bag to cover top of can completely. Figure 3).
7. Close top flaps of box and seal center seam as described above in line one. (Figure 4).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



DATE: March 19, 2018
TO: Valued ICC Customers
RE: Changes to BX-11DF

Dear Valued Customer,

In an effort to continuously improve the quality and performance of our UN packaging, we occasionally must make changes to the specifications and usage instructions. This notice is to inform you that the following changes have been made to **BX-11DF (PK- MTM11/PK-MTM11NS)**.

1. The clear tape required for closure of this packaging has changed from 3M #305 48mm wide clear tape to 3M #375 48mm wide clear tape. This change to a stronger tape caused the box to perform better in drop tests, resulting in a more secure packaging.

If you have any questions or concerns, please contact our customer relations center in the US at 888-442-9628 or in Canada at 888-977-4834.

Thank you,

Michael S. Zendano
Packaging Specialist