

PK- N2GALFC Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packaging Components

Item	Description	Qty
BX-86	Outer box (18 3/8"x9 1/4"x9 3/4")	1
MT-USPCGALH	Gallon Paint Can with Lid	2
RL-CJ7	Ringloc	2
FO-KFG	Gallon Size Foam Pads	4

Packaging components required to complete this assembly supplied separately

PA-MSST1	3M #305, 48mm clear tape
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Important Information:

Each assembled package must not exceed a gross weight of	15.2kg / 33.5lb
Maximum Specific Gravity of Liquids	1.8
Lid closure is to be even with top of can	

Assembly:

- Set up outer box by folding in bottom flaps and seal center seam with two (2) strip of 3M #305, 48mm clear tape. Extend tape beyond each edge by at least 2" (inches). The tape strips run together overlapping side by side by .5".
- Place two foam-pads with top sides pointing up in box. (See Figure 2).
- Do not completely fill inner containers with liquid. Leave sufficient space in each container for expansion. (See 49 CFR 173.24 (h) or IATA 5.0.2.8).
- Using a paint can closer, secure lid completely until it is seated flush with the top of the can.
- Secure one ring on each can/lid assembly. Make sure ring snaps completely and evenly in place. (See Page 2 For Ringlok Instructions).
- Place one can/ring assembly in an upright position onto each foam-pad in box. For Ringlok only, line up the Ringlok-tabs with the foam-pad notches. (See Figure 4).
- Place one foam-pad with topside pointing down on each can/ring assembly. Make sure (for Ringloks) the ring/tabs fit in foam-pad notches. (See Figure 5).
- Fold top flaps of box and seal the center seam as described above in step 1. (See Figure 6).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1



Figure 2.



Figure 3.



Figure 4.



Figure 5



Figure 6



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



1 Place the Ringlok® on the paint can.

2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)



3 Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.



REMOVAL

1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



USA

Cleveland
Niagara Falls
Houston

USA Customer Service
Tel: 888-442-9628

CANADA

Edmonton
Montreal
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Canada Customer Service
Tel: 888-977-4834

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