

PK-N4GALC / PK-N4GAL Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-87	Die-Cut Box	1
MT-USPCGALH	Gallon Paint Can with Lid (sold separately for PK-N4GAL)	4
RL-CJ7	Ringlok®	4

Packaging components completing this assembly supplied separately:

PA-MSST4	3M # 375 48mm clear tape
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Important Information

Each assembled package must not exceed a gross weight of	25.2 kg/55.5 lb
Lid closure is to be even with top of can	

Assembly

- For each flap with large slot, fold scored top edge inward 90 degrees. Then fold entire flap inward 90 degrees. The two top folds should meet in the center, creating a "fin" at the bottom inside of the box, perpendicular to the slot. Repeat this process with the flaps with the small notches. The "fin" for these flaps will be inserted into the slot created by the previously folded flaps. This will create four individual cells in the bottom of the box. (Figure 2)
- Seal bottom of box over center seam with two (2) strips of 48mm wide, 3M #375 clear packing tape. Each piece of tape must overlap the center seam, on opposite sides of the seam, by 1/2 inch (Figure 3) each strip extends a minimum of 2" over the edge.
- Do not completely fill each can with liquid. Allow sufficient ullage for liquid expansion.
- Using a paint can closer secure lid completely and evenly on each can. Refer to ringlok closure instruction for proper application of ringlok (See back of page). Place one can assembly in each box-cell in an upright position.
- Fold top interlocking-flaps of box ensuring that all flap-ends point down separating cans (Figure 5).
- Seal center seam of box as described above in step 2 (Figure 6).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 1.



Figure 2.



Figure 3.



Figure 4.



Figure 5.



Figure 6.



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



1 Place the Ringlok® on the paint can.



2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)

3 Using palms of both hands, continue to “firmly” press the ring into place and work both hands around the perimeter, until the ring is completely applied.

4 The ring is properly applied when the ring hooks below the can’s rim completely around the perimeter.



REMOVAL

1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can’s rim.



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