

PK-N2QTPT

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

Packing Components

Item	Description	Qty.
BX-32	Die cut outer box	1
IN-PINT1	1x1 Pint Insert	2
MT-PCQUA	Quart Size Paint Can with Lid	2
MT-PCPNT	Pint Size Paint Can with Lid	2
MT-PCCLIPS	Paint Can Clips	24 <i>or</i>
RL-CJ8 and RL-CJ9	Quart Normlock® and Pint Normlock®	2

Figure 1.



Packaging Components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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Important Information

Each assembled package must not exceed a gross weight of	10.3kg/22.7lb
Maximum Specific Gravity of Liquids	1.6

Assembly

- Set up outer box by folding in bottom flap. Make sure flap-ends point into box creating four individual cells and seal the center seam of box with two (2) strips of 3M #375,48mm clear tape. Extend tape beyond each edge by at least 2".
- Assemble two Pint Inserts by folding at each "perforation" (there are 6 perforations and 2 creases total), and tuck both ends toward inside center of Insert. Secure with tape and place one Insert into appropriate Box Cell. (See Figures 3, 4, 5 and 6).
- Do not completely fill cans with liquid. Allow sufficient ullage for liquid expansion.
- Using a paint can closer, secure one lid completely and evenly on each can.
- Secure six (6) metal clips or one (1) of the sealing ring (see page 2 for instructions) completely and evenly on each can/lid assembly. Make sure each metal clip snaps completely in place with "double hook end" over outer rim of can. Make sure each sealing ring snaps completely into place.
- Place one can assembly in each appropriate box cell in an upright position (Figure 7).
- Fold top flaps over ensuring that flap-ends fold down separating all cans (Figures 8, 9 and 10).
- Seal top center seam of box as described above in step 1 (Figure 10).
- Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN marking and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.

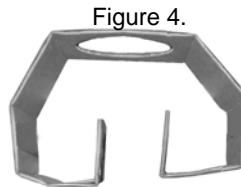


Figure 5.

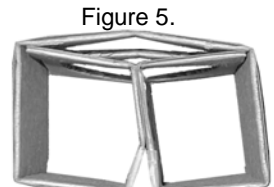


Figure 6.

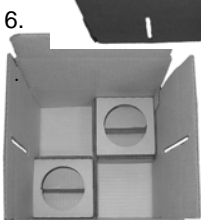


Figure 7.



Figure 8.



Figure 9.



Figure 10.



Ringlok® Instructions (RL-CJ7 & RL-CJ8)

ASSEMBLY



- 1 Place the Ringlok® on the paint can.
- 2 Using the palms of both hands, concentrate on one end of the ring and press firmly. (This will result in the ring hooking the outer rim of can.)



- 3 Using palms of both hands, continue to "firmly" press the ring into place and work both hands around the perimeter, until the ring is completely applied.
- 4 The ring is properly applied when the ring hooks below the can's rim completely around the perimeter.

REMOVAL



- 1 Pry the ring in an upward position using two thumbs concentrated on one area until the ring releases from the can's rim.



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