

## PK- PCP3204 Packing Instructions

Shipper must ensure compatibility with all packaging materials and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (**See IATA DGR Section 5 / ICAO TI Section 4 / US 49 CFR 173.27**). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC Compliance Center at 1-888-442-9628.

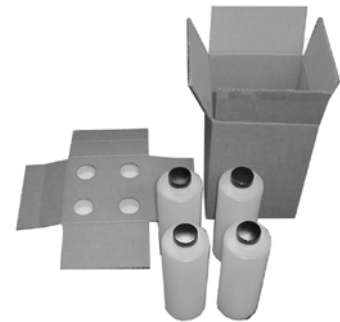
### Packing Components

Item	Description	Qty.
BX-15CA	Die-cut outer box	1
IN-15CA4	Die-cut corrugated Insert	1
PC-P3200	32oz HDPE bottle	4
CP-28400	28mm Phenolic cap w/Polyethylene seal	4

### Packaging Components completing this assembly supplied separately

PA-MSST4	3M # 375 48mm clear tape
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Figure 1.



### Important Information

Each assembled package must not exceed a gross weight of	9.6 kg/21.1 lb
Cap closure past contact with gasket	1/8 <sup>th</sup> turn or 30 in.lb

### Assembly

1. Fold in bottom interlocking flaps. When properly assembled, flap-ends point in box creating 4 individual cells. (Figures 2, and 3). Seal center seam of box with one (1) strip of 3M #375,48mm clear tape. Extend tape beyond each edge by at least 2".
2. Do not completely fill inner containers with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications. **If shipping liquids by air, this requires a secondary means of closure (i.e. tape or bag) per IATA 5.0.2.7.2.**
3. Place one container in each box cell in an upright position (Figure 4).
4. Assemble insert with two flaps pointing up and two flaps pointing down. Place the insert in box over container closures and fold two insert flap-ends over closures (Figures 4 and 5).
5. Fold top box flaps and seal center seam as described above in step one (Figure 6).
6. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.

Figure 2.



Figure 3.



Figure 4.



Figure 5.



Figure 6.

