PK-PCP4/PK-PCP8 Packing Instructions

Shipper must ensure compatibility with all packaging and follow all appropriate transport regulations. For air shipment of liquids, containers must meet pressure, secondary closure and leak-proof liner requirements (See IATA DGR Section 5 / ICAO TI Section 4). Deviations from any part of this instruction may void the UN certification. Please consult 49 CFR for United States record retention requirement. If further information is required, contact ICC The Compliance Center Inc at 1-888-442-9628.

### Packing Components

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Qty.</th>
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<tbody>
<tr>
<td>BX-100CA</td>
<td>Die-cut Outer Box</td>
<td>1</td>
</tr>
<tr>
<td>IN-100CA4/8</td>
<td>Die-cut Corrugated Insert</td>
<td>1</td>
</tr>
<tr>
<td>PK-KP4</td>
<td>4oz n/m HDPE Bottle</td>
<td>1</td>
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</tbody>
</table>

Other suitable inner containers and closures:
- PK-KP8 8oz, n/m HDPE Bottle

Packaging components completing this assembly supplied separately
- MSST-4 3M #375 48mm clear tape

### Important Information

<table>
<thead>
<tr>
<th>Important Information</th>
<th>Value</th>
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<tbody>
<tr>
<td>Each assembled package must not exceed a gross weight of</td>
<td>2.2kg/4.8lb</td>
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<tr>
<td>Maximum Specific Gravity of Liquids</td>
<td>2.03</td>
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<tr>
<td>Cap closure with contact with gasket</td>
<td>½ turn (4oz. &amp; 8oz.) or</td>
</tr>
<tr>
<td></td>
<td>33in.lb</td>
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</tbody>
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### Assembly

1. Fold in bottom flaps. Make sure flap-ends point into center of box. Fold other two flaps and seal center seam with one (1) strip of 3M #375,48mm clear tape. Extend tape beyond each edge by at least 2”.
2. Do not completely fill inner container with liquid. Allow sufficient ullage for liquid expansion. Tighten cap to specifications. If shipping liquids by air, this requires a secondary means of closure (i.e. tape or bag) per IATA 5.0.2.7.2.
3. Assemble Insert with all bottom and appropriate side pop-in tabs pushed in (Figure 2).
4. Place Bottle into center of insert and push in the appropriate top tabs of insert over bottle cap (Figure 3).
5. Place the insert assembly into the box over the center protruding flaps (Figure 3).
6. Close box by folding the two die-cut flaps first, ensuring that flap-ends point down in center of insert (Figure 4).
7. Fold the other two flaps and seal center seam as described above in step one (Figure 5).
8. Mark and label each package in accordance with the appropriate regulations. At least one (1) set of UN markings and two (2) orientation arrows must be shown on each package.